



We supply a range of special tools and repair kits to do scheduled maintenance and repair procedures to our valves.

We recommend that you use the correct special tools to help you do maintenance and repairs quickly and easily without causing damage to the valve or the new spare parts.

A selection of step-by-step maintenance instruction manuals is also available, please contact us.

CAUTION: Valve maintenance and repair can be dangerous. To do maintenance, you must have experience and qualifications related to valve installation on pressure vessels and systems.

Relief Valve Pressure/Vacuum Test Rig

Part No: 400/8000



Specification

You can use the relief valve test rig to test the pressure and vacuum setting of Hyper Maxi, Super Maxi, Twinact, Uniact, Minnow and Steam relief valves.

Valve connection

2½" BSP: We supply adaptors to change to other BSP and flanged connections

Test rig supply connection

¼" BSP female socket

Test range

From -0.7 Bar to 6.9 Bar (-10 PSI to 100 PSI)

Related documents

Operating Instructions: OPIN26. Please contact us

Footvalve & Relief Valve Seat Repair Kit

Part No: 3" Kit - 400/2600
Part No: 4" Kit - 400/2900



Specification

You can use the seat repair kit to re-surface the seating face of a valve if there is damage caused by corrosion.

Compatible

3" Kit: compatible with 2½" Super Maxi relief valve and 3" Cleanflow and Highlift footvalves

4" Kit: compatible with 4" Cleanflow & Highlift footvalves

Connection

Compatible with power tools with a ½" chuck

Kit contents

Selection of grinding and polishing discs

Selection of face-forming tools

Instruction manual

Related documents

Operating Instructions: 3" Kit OPIN70, 4" Kit OPIN77.

Please contact us.

Spare Parts: Grinding Discs

Description	Part No. 3"	Part No. 4"
Box of 100 x 60 grit	400/2610	400/2615
Box of 100 x 80 grit	400/2620	400/2625
Box of 100 x 180 grit	400/2630	400/2635
Box of 100 x 500 grit	400/2640	400/2645



Relief Valve Tool Kits

Description	Part No.
Test rig adaptor flange: Adapts 2½" BSP to 3" ASA150, DIN65 PN10 & DIN80 PN6	425/1000
C spanner: To install/remove Twinact relief valves	400/3000
C spanner: To install/remove Super Maxi relief valves	400/3001
Tightening tool for MKIII Super Maxi relief valves	400/8380
Tool kit: 1½" & 2½" Twinact valves	400/1000
Tool kit: 65mm & 80mm Super Maxi & Hyper Maxi relief valves	400/8300



Footvalve Tool Kits

Description	Part No.
Tool kit: 3" Cleanflow footvalve	400/2150
Tool kit: 3" Highlift footvalve	400/2450



Ball Valve Tool Kits

Description	Part No.
Spindle O ring stuffing tool: 1½" MKIII airline ball valve - 530/type	FIX/A/0075/2
Tool kit: 1½" MKII airline ball valve - 353/type	400/2500
Tool kit: 3" ball valve spindle O ring tools - 360/5XXX type valves	400/2200STK
Tool kit: 3" ball valve - 360/0000 type valves, pre-2003	400/2200

Butterfly Valve Tool Kits

Description	Part No.
Tool kit: 2" butterfly valve	400/2300
Tool kit: 3" butterfly valve	400/2700